IN THE SUPREME COURT OF FLORIDA

IN RE: PETITION FOR DISCIPLINARY REVOCATION OF STEPHEN HERSCHEL BUTTER

Supreme Court Case No. SC21-1320

Petitioner.

The Florida Bar File No. 2022-70,104(11L)(MDR)

RESPONSE TO PETITION FOR DISCIPLINARY REVOCATION

COMES NOW The Florida Bar, and files its Response to the Petition for Disciplinary Revocation pursuant to Rule Regulating Fla. Bar 3-7.12 and states:

- On September 20, 2021, this Court received a Petition for Disciplinary Revocation in this matter.
- 2. The bar's Board of Governors considered the Petition at the Board's October 1, 2021 meeting and the bar supports the Petition.
- 3. Contemporaneous with this response, the bar is filing a Motion to Assess Costs.

WHEREFORE, the bar requests that this Honorable Court grant the Petition for Disciplinary Revocation and that the Court award costs to the bar.

Respectfully submitted,

Jennifer R. Falcone, Bar Counsel

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CERTIFICATE OF SERVICE

I certify that this document has been E-Filed with The Honorable John A. Tomasino, Clerk of the Supreme Court of Florida, and that a copy has been furnished by United States Mail to Stephen Herschel Butter, Petitioner, at his record bar address of Turnberry Plaza Penthouse, 2875 NE 191st Street, Suite 702, Aventura, FL 33180-2834; and to his other known address of 20221 West Oak Haven Circle, Miami, Florida 33179; and via email at shbutter@bellsouth.net; and to Patricia Ann Toros Savitz, Staff Counsel, The Florida Bar, via email at psavitz@floridabar.org, on this 1st day of October, 2021.

Jennifer R. Falcone, Bar Counsel